# **PRODUCT DESCRIPTION**

- Epoxy Bonded Seal is a continuous, extruded seal that is bonded into place with a two component 100% solids adhesive.
- Cutting edge design has three levels of water and debris containment and allows the seal to function under compression or tension.
- Epoxy Bonded Seal is supplied in black.



## **FEATURES & BENEFITS**

- Epoxy Bonded Seal is designed to create a watertight seal where water and debris will not enter occupied space below the joint opening under designed movement range.
- Epoxy Bonded Seal is capable of accommodating movements and water tightness given variations in joint widths.
- Composition of the seal allows it to be resistant to abrasion, oxidation, oils, salt and other materials that are spilled or deposited on the surface.
- Grooves are designed to accept adhesive resulting in a bond that eliminates adhesive failures.

## **RECOMMENDED FOR**

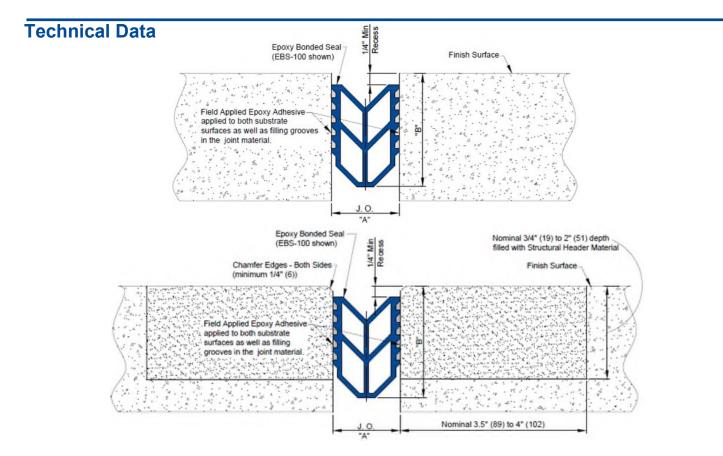
- Sealing joints on parking decks, stadiums, buildings & bridge decks.
- Repair and maintenance of existing joints as well as new construction projects.
- Used in horizontal & vertical applications where a block out may not be available.

## STORAGE

 Do not allow any of the chemical components to freeze prior to installation. Store all epoxy components out of direct sunlight in a clean, dry location between 50°F (10°C) and 95°F (35°C).

## **RELATED DOCUMENTS**

- Safety Data Sheets (SDS) (adhesive only)
- Epoxy Bonded Seal Specification
- Epoxy Bonded Seal Sales Drawings
- Epoxy Bonded Seal Installation Procedure
- 100% Solids Adhesive Data Sheet



Model Number	WBA Part Number	Nominal Relaxed Seal Width	Joint Opening "A" @ Install (Midrange Temp)	Minimum Joint Opening @ Install	Min. Joint Opening "A"	Max Joint Opening "A"	Total Movement Rating (MR)	Seal Depth "B"
EBS-100	2211	1 ½" (38)	1" (25)	7/8" (22)	1⁄2" (13)	2-1/2" (64)	2" (51)	2-1/2" (64)
EBS-200	2213	3" (76)	2" (51)	1-3/8" (35)	1" (25)	4" (102)	3" (76)	2-3/4" (70)

(Minimum and Maximum values reflect values after movement occurs)

### **PHSYICAL SEAL**

#### **EPDM Seal**

PHYSICAL PROPERTY	ASTM TEST METHOD	REQUIREMENTS
Tensile Strength, min	D 412	1,500 psi
Elongation at Break, min	D 412	300%
Hardness Type A	D2240	70 +/-5
Oven Aging, 70 hrs. @ 212°F (100°C)		
Tensile, max loss	D573	15%
Elongation, max loss		25%
Change in Hardness		0 to 10 pts
Ozone Resistance, 20% Strain, 100PPM in Air 200 hrs @ 104°F (40°C)	D1149	No Cracks
Brittleness Temperature -40°C max	D746	Pass